

Master Fastener Info Table

| MORRISON | | Size (in) | Thread Pitch | Length (in) | Grade | Type | Torque (lb-ft) | Lubrication |
|------------------------------|----------------------------------|-----------|--------------|-------------|------------|------------|----------------|-------------|
| Sport IFS | Lower Control Arm Pivot | 5/8 | NF 3 | 1 1/2 | 8 | CS | 79 | Anti Seize |
| | Upper Control Arm Cross Shaft | 3/8 | NF 2 | | 8 | CS | 35 | |
| | Upper Coilover | 1/2 | NF 2 | 1/2 | 5 | CS | 45 | |
| | Lower Coilover | 1/2 | NF 4 | 1/2 | 8 | SHCS | 35 | Anti Seize |
| | Anti-Roll Bar | | | | | | | |
| | <i>Frame Brackets</i> | 3/8 | NC 1 | | 5 | CS | 30 | |
| | <i>Upper Link</i> | 3/8 | NF 1 | 3/4 | 8 | CS | 35 | |
| | <i>Lower Link</i> | 3/8 | NF 1 | 3/4 | 8 | CS | 35 | |
| | Steering Rack | 5/8 | NF 3 | 1/2 | 5 | CS | 56 | |
| | Ball Joint | | | | | | | |
| | <i>Ball Joint to Control Arm</i> | | | | | | 110 | Loctite |
| | <i>Upper Stud</i> | 9/16 | NF | | | Slot Nut | 75-90 | |
| | <i>Lower Stud</i> | 9/16 | NF | | | Slot Nut | 75-90 | |
| | Tie Rod | 1/2 | NF | | | Slot Nut | 50 | |
| Morrison Corvette IFS | Lower Control Arm Pivot | 14MM | 1.5 | 100MM | 10.9 | CS | 50 | Anti Seize |
| | Upper Control Arm Cross Shaft | 3/8 | NF | 2 | 8 | CS | 35 | |
| | Upper Coilover | 1/2 | NF | 2.5 | 5 | CS | 45 | |
| | Lower Coilover | 5/16 | NF | 2 | 5 | CS | 25 | |
| | Anti-Roll Bar | | | | | | | |
| | <i>Frame Brackets</i> | 3/8 | NC | 1 | 5 | CS | 30 | |
| | <i>Upper Link</i> | 3/8 | NF | 1.75 | 8 | CS | 35 | |
| | <i>Lower Link</i> | 3/8 | NF | 1.75 | 8 | CS | 35 | |
| | Steering Rack | 5/8 | NF | 3.5 | 5 | CS | 56 | Anti Seize |
| | Ball Joint | | | | | | | |
| | <i>Upper Stud</i> | | | | | Flange Nut | 41 | |
| <i>Lower Stud</i> | | | | | Flange Nut | 52 | | |
| Tie Rod | | | | | Slot Nut | 50 | | |
| Deluxe IFS | Lower Control Arm Pivot | 5/8 | NF | 3 | 5 | CS | 79 | Anti Seize |
| | Upper Control Arm Pivot | 1/2 | NF | 2.5 | 8 | CS | 38 | Anti Seize |
| | Upper Coilover | 1/2 | NF | 2.5 | 5 | CS | 45 | |
| | Lower Coilover | 1/2 | NC | 5 | 8 | CS | 35 | |
| | Anti-Roll Bar | | | | | | | |
| | <i>Frame Brackets</i> | 3/8 | NC | 1 | 5 | CS | 30 | |
| | <i>Lower Link</i> | 3/8 | NF | 1.75 | 8 | CS | 35 | |
| | Steering Rack | 5/8 | NF | 3.5 | 5 | CS | 56 | Anti Seize |
| | Ball Joint | | | | | | | |
| | <i>Ball Joint to Control Arm</i> | | | | | | | Loctite |
| <i>Upper Stud</i> | 9/16 | NF | | | Slot Nut | 75-90 | | |
| <i>Lower Stud</i> | 9/16 | NF | | | Slot Nut | 75-90 | | |
| Tie Rod | 9/16 | NF | | | Slot Nut | 50 | | |

MORRISON



| | | Size (in) | Thread Pitch | Length (in) | Grade | Type | Torque (lb-ft) | Lubrication | |
|---------------|------------------------------------|-----------------------|--------------|-------------|-------|------|----------------|-------------|--|
| 9" Axle | 3rd Member to HSG | 3/8 | NF | | | | 35 | | |
| | Big Ford T-Bolt | 1/2 | NF | | | | 45 | | |
| | New Style T-Bolt | 3/8 | NF | | | | 35 | | |
| 9" Suspension | Upper link to Frame/HSG | 5/8 | NF | 3 | 5 | CS | 65 | | |
| | Lower Link to Frame/HSG | 5/8 | NF | 3 | 5 | CS | 65 | | |
| | Coilover to Frame Mount | 1/2 | NF | 2 1/2 | 5 | CS | 45 | | |
| | Lower Coilover Stud to HSG | 5/8 | NF | 1 1/4 | 8 | CS | 55 | | |
| | Lower Coilover Stud Retaining Nut | 1/2 | NF | | 5 | | 35 | | |
| | Panhard Bar or D-Link | 1/2 | NF | 2 1/2 | 5 | CS | 45 | | |
| IRS | Upper Control Arm to Cradle | 5/8 | NF | 3 1/4 | 8 | CS | 90 | | |
| | Rear Lower Control Arm to Cradle | 5/8 | NF | 3 1/4 | 8 | ECC | 90 | | |
| | Front Lower Control Arm to Cradle | 5/8 | NF | 3 | 8 | CS | 90 | | |
| | Toe Link to Cradle | 1/2 | NF | 2 | 5 | ECC | 45 | | |
| | Upper Control Arm to Knuckle | 12MM | 1.75 | 85MM | 10.9 | CS | 75 | | |
| | Rear Lower Control Arm to Knuckle | 12MM | 1.75 | 85MM | 10.9 | CS | 75 | | |
| | Front Lower Control Arm to Knuckle | 12MM | 1.75 | 85MM | 10.9 | CS | 75 | | |
| | Toe Link Nut (Knuckle) | 3/8 | NF | | 5 | | 20 | | |
| | Toe Link Stud to Knuckle | | | | | | 60 | Loctite | |
| | Rear Differential Mount | 12MM | 1.75 | 90 | 10.9 | CS | 50 | | |
| | Front Differential Mount | 12MM | 1.75 | 90 | 10.9 | CS | 50 | | |
| | Differential Cover (GM) | 10MM | 1.5 | 35 | 8.8 | CS | 30 | | |
| | Differential Cover (Strange) | 3/8 | NC | 1 | 5 | CS | 30 | | |
| | Differential Support Bracket | 3/8 | NF | 1 | 5 | CS | 25 | | |
| | Axle to Inner CV Flange (Strange) | 10MM | 1.5 | 60 | 12.9 | SHCS | 57 | Loctite | |
| | Lower Coilover | 1/2 | NF | 4 | 8 | SHCS | 60 | | |
| | Anti-Roll Bar | | | | | | | | |
| | | <i>Cradle Bracket</i> | 3/8 | NF | 1 | 5 | CS | 30 | |
| | | <i>Upper Link</i> | 3/8 | NF | 1.75 | 8 | CS | 35 | |
| | | <i>Lower Link</i> | 3/8 | NF | 1.75 | 8 | CS | 35 | |
| | Hub to Knuckle | 12MM | 1.75 | 60 | 12.9 | CS | 96 | Loctite | |
| | Parking Brake Plate to Knuckle | 10MM | 1.5 | | | | 25 | | |
| | Caliper to Knuckle | 12MM | 1.75 | 51 | 12.9 | CS | 65 | Loctite | |
| | Cradle to Frame Bracket | 1/2 | NF | 3.25 | 8 | CS | 75 | | |